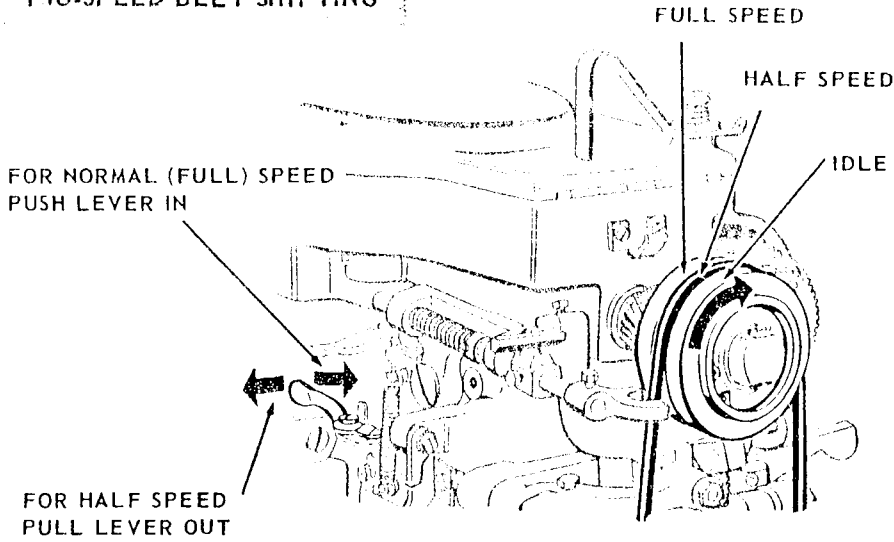


SINGER
271K

TWO-SPEED BELT SHIFTING



FOR NORMAL (FULL) SPEED
PUSH LEVER IN

FOR HALF SPEED
PULL LEVER OUT

**NEVER USE A LEATHER BELT
USE ROUND BELT 271797**



**Operator's Guide
SINGER
Class 271k machines**

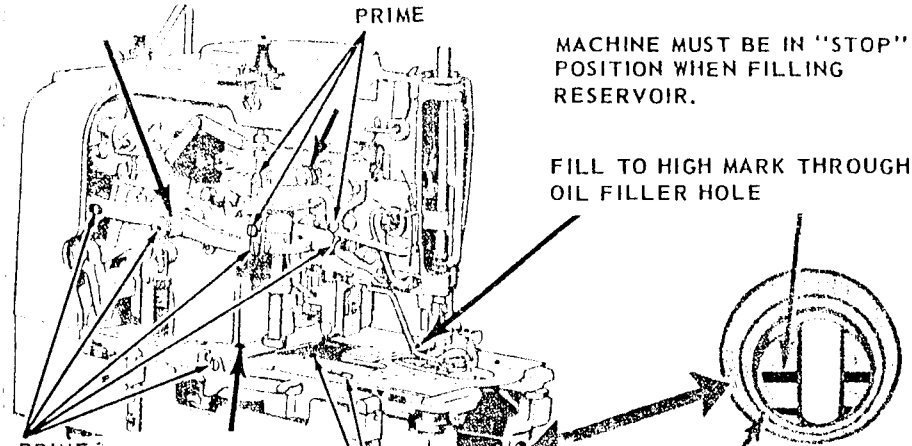
Form

LUBRICATION

Use SINGER* OIL, "TYPE A" or "TYPE C"

MACHINE MUST BE IN "STOP"
POSITION WHEN FILLING
RESERVOIR.

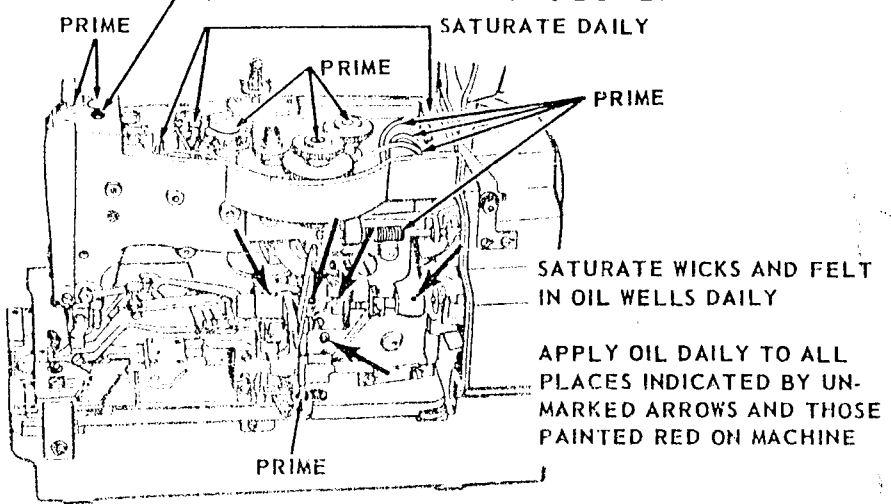
FILL TO HIGH MARK THROUGH
OIL FILLER HOLE



NEVER ALLOW OIL TO FALL
BELOW LOW MARK

PRIME
PLACES LABELED "PRIME"
SHOULD BE OILED ONLY
WHEN MACHINE IS NEW OR
HAS BEEN IDLE FOR SOME
TIME

ONE DROP OF OIL DAILY



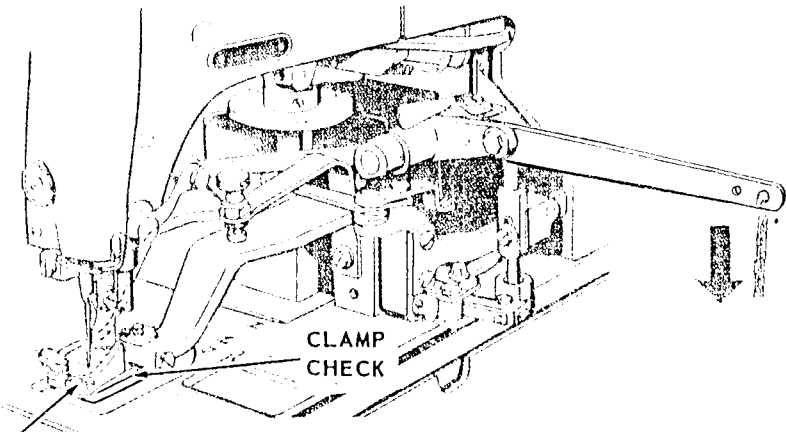
SATURATE DAILY

SATURATE WICKS AND FELT
IN OIL WELLS DAILY

APPLY OIL DAILY TO ALL
PLACES INDICATED BY UN-
MARKED ARROWS AND THOSE
PAINTED RED ON MACHINE

STITCHING OVER TWICE ON SAME BUTTONHOLE

1. OBSERVE POSITION OF CLAMP CHECK,
BEFORE STARTING MACHINE ON SECOND RUN



BLADE

2. IF CLAMP CHECK IS NOT RAISED - - -
APPLY SLIGHT PRESSURE TO LIFTING
TREADLE TO TRIP TOP TRIMMER

CLEANING

Using short bristled brush (not point of scissors or shears), remove lint or other waste from around hook area, and between moving parts on underside of needle

THE SINGER COMPANY

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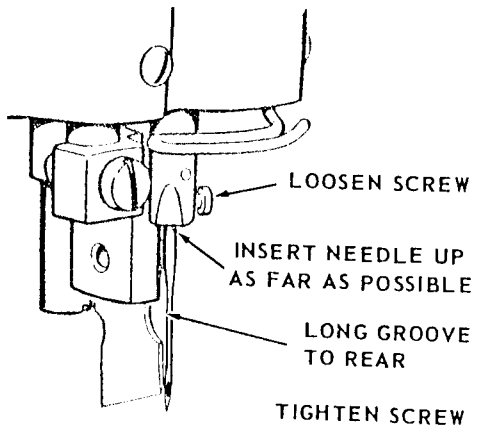
Printed in

Form K6595

NEEDLES

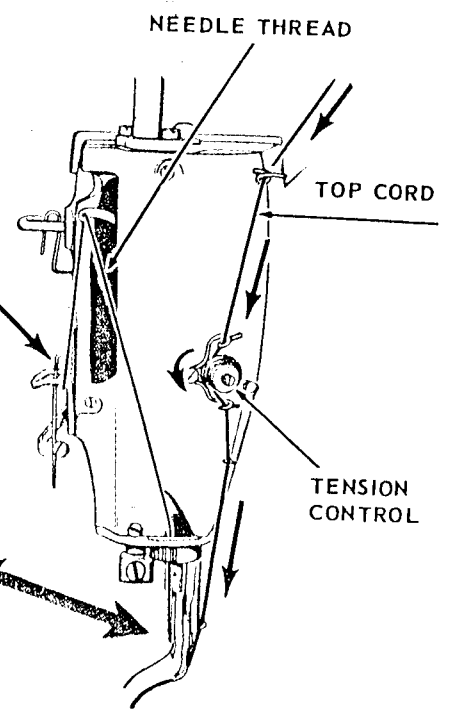
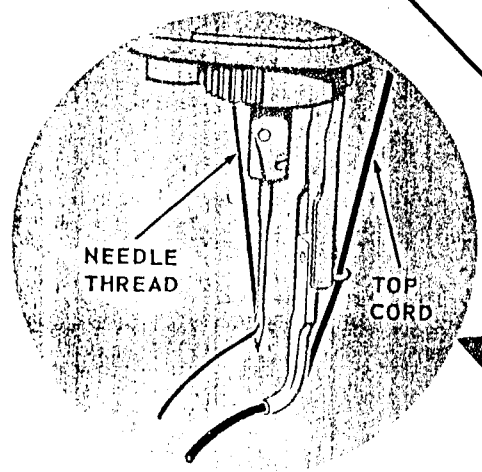
Use **SINGER*** Needles
Catalog 1526 (71x1KY)

Sizes determined by weight of
thread and type of material
being sewn.



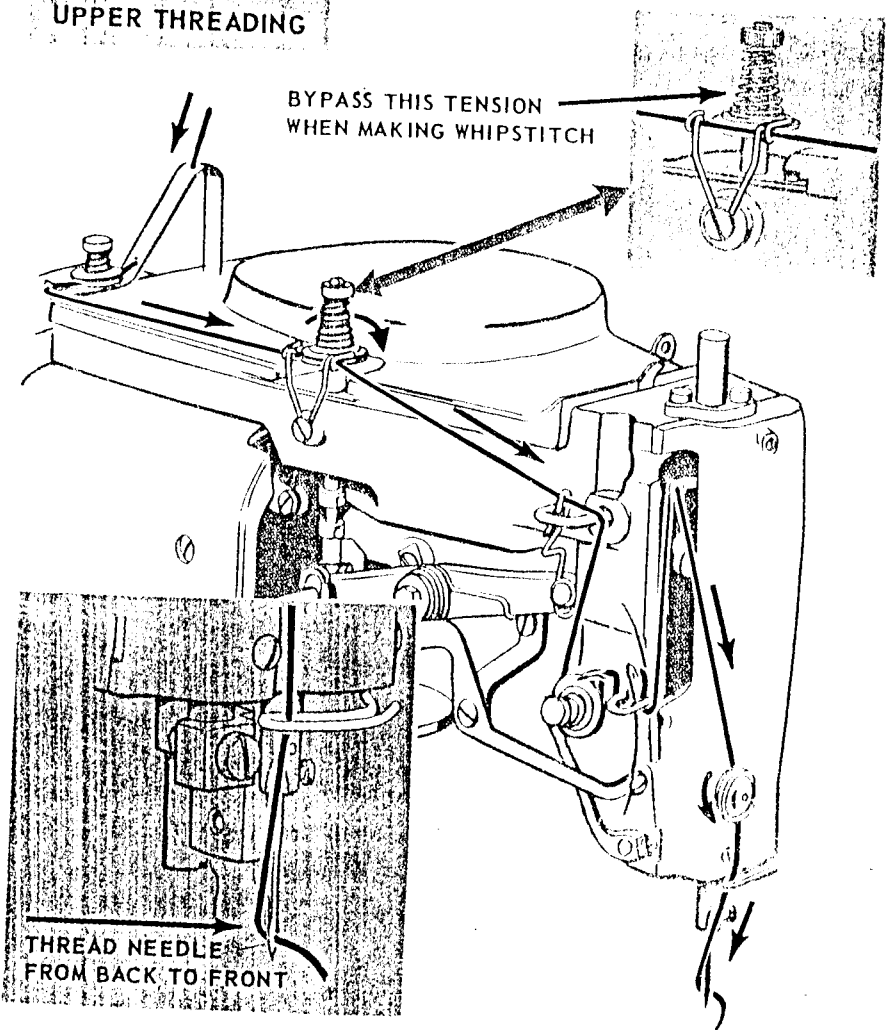
TOP CORDING - MACHINE 271K4

SEE PAGE 2
FOR THREADING DETAILS



UPPER THREADING

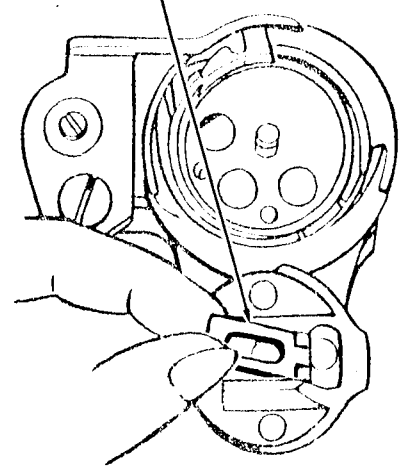
BYPASS THIS TENSION
WHEN MAKING WHIPSTITCH



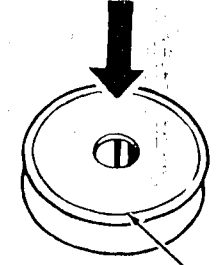
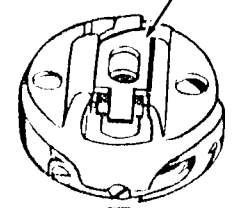
BOBBIN REMOVAL

1. OPEN LATCH

3. RELEASE LATCH



2. HOLD LATCH
AND PULL CASE
FROM HOOK



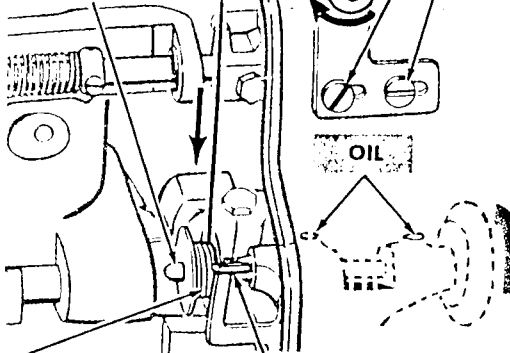
4. BOBBIN
DROPS OUT

WINDING THE BOBBIN

1. THREAD THE TENSION CONTROL

LOOSEN TO ADJUST FOR EVEN WINDING

2. PLACE BOBBIN ON SPINDLE AS FAR AS POSSIBLE HAVING PIN IN SPINDLE ENTER SLOT IN BOBBIN



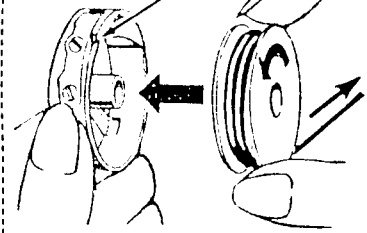
3. WIND THREAD AROUND BOBBIN

4. PUSH LEVER IN TO BRING PULLEY IN CONTACT WITH BELT

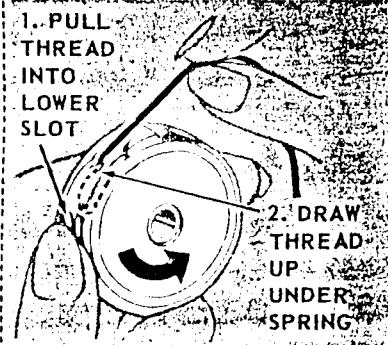
5. START MACHINE

THREADING BOBBIN CASE CAP

SLOT NEAR TOP

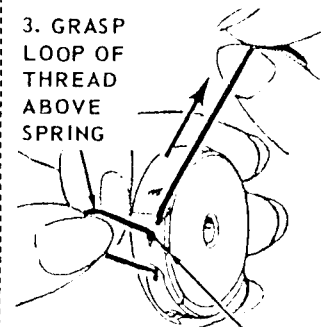


1. PULL THREAD INTO LOWER SLOT



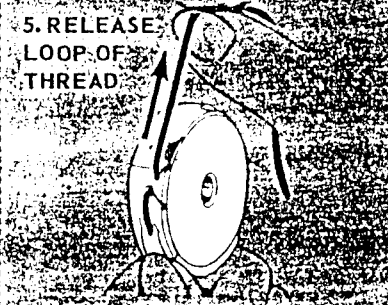
2. DRAW THREAD UP UNDER SPRING

3. GRASP LOOP OF THREAD ABOVE SPRING



4. PULL THREAD INTO MIDDLE SLOT. DRAW UP AND SLIP INTO UPPER SLOT

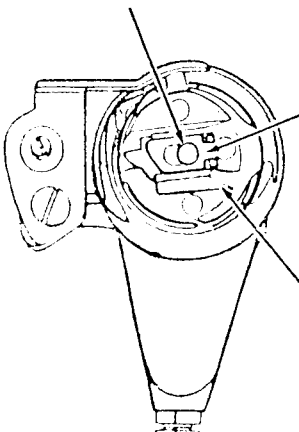
5. RELEASE LOOP OF THREAD



6. DRAW THREAD TAUT BETWEEN UPPER, MIDDLE

BOBBIN CASE CAP REPLACEMENT

1. REPLACE BOBBIN CASE CAP ON STUD

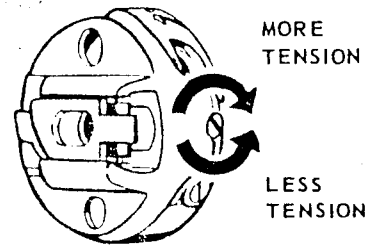


2. RELEASE LATCH

3. PRESS BACK UNTIL LATCH CATCHES GROOVE IN STUD

THREAD TENSIONS

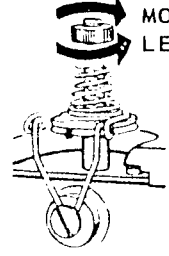
BOBBIN THREAD



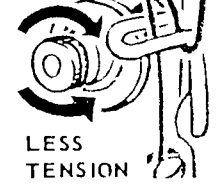
MORE TENSION
LESS TENSION



MORE TENSION
LESS TENSION



MORE TENSION
LESS TENSION



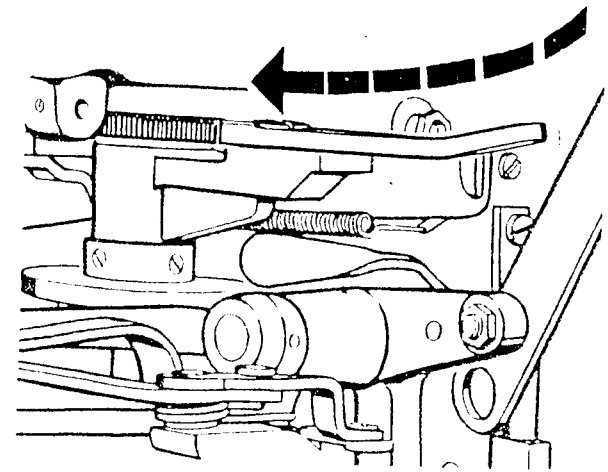
Tension on threads should be as light as possible, while still sufficient to set stitch correctly in buttonhole.

Tension on needle thread at all three points should be uniform and equal to tension on bobbin thread.

HAND RATCHETING

When thread breaks or bobbin needs replacing before completing a buttonhole - - -

1. RE-THREAD MACHINE AND PULL FORWARD ON RATCHET LEVER REPEATEDLY UNTIL UNFINISHED BUTTONHOLE IS AT DESIRED POSITION TO RESUME SEWING.



2. OPERATE MACHINE AT HALF-SPEED

(See next instruction)