SINGER
271K
Two-speed Belt Shifting

- For normal (full) speed, push lever in.
- For half speed, pull lever out.

Never use a leather belt. Use round belt 271797.

Stitching Over Twice on Same Buttonhole

1. Observe position of clamp check before starting machine on second run.

2. If clamp check is not raised, apply slight pressure to lifting treadle to trip top trimmer.

Operator's Guide
Singer
Class 271k Machines

Lubrication

- Use SINGER OIL, "TYPE A" or "TYPE C".
- Machine must be in "Stop" position when filling reservoir.
- Fill to high mark through oil filler hole.
- Never allow oil to fall below low mark.
- One drop of oil daily.
- Saturate daily.

Cleaning

Using short bristled brush (not point of scissors or shears), remove lint or other waste from around hook area, and between moving parts on underside of needle plate.
Use SINGER® Needles
Catalog 1526 (71x1KY)

Sizes determined by weight of thread and type of material being sewn.

**UPPER THREADING**

**BYPASS THIS TENSION WHEN MAKING WHIPSTITCH**

**BOBBIN REMOVAL**

1. OPEN LATCH
2. HOLD LATCH AND PULL CASE FROM HOOK
3. RELEASE LATCH
4. BOBBIN DROPS OUT

LOosen SCREW
INSERT NEEDLE UP AS FAR AS POSSIBLE
LONG GROOVE TO REAR
TIGHTEN SCREW
WINDING THE BOBBIN

1. Thread the tension control
2. Place bobbin on spindle as far as possible having pin in spindle enter slot in bobbin
3. Wind thread around bobbin
4. Push lever in to bring pulley in contact with belt
5. Start machine

Thread Tensions

Bobbin Thread

More tension
Less tension

Needle Thread

More tension
Less tension

Tension on threads should be as light as possible, while still sufficient to set stitch correctly in buttonhole.

Tension on needle thread at all three points should be uniform and equal to tension on bobbin thread.

Hand Ratcheting

When thread breaks or bobbin needs replacing before completing a buttonhole...

1. Re-thread machine and pull forward on ratchet lever repeatedly until unfinished buttonhole is at desired position to resume sewing.

Bobbin Case Cap Replacement

1. Replace bobbin case cap on stud
2. Release latch
3. Press back until latch catches groove in stud
4. Pull thread into middle slot, draw up and slip into upper slot
5. Release loop of thread
6. Draw thread taut between upper, middle and lower slots

2. Operate machine at half-speed (see next instruction)