

**SINGER**  
**107W5**

# LIST OF PARTS



## SINGER\*\*

### MACHINE No. 107w5

THE SINGER MANUFACTURING COMPANY

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## INSTRUCTIONS FOR ORDERING

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In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case), must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A—Hardened, Polished, Nickel Plated and Buffed.
- AL—Heat Treated for Toughness.
- ALX—Heat Treated for Toughness and Black Oxide.
- B—Polished, Nickel Plated and Buffed.
- C—Hardened only.
- D—Polished only.
- E—Soft, Not polished.
- F—Hardened and Polished.
- J—Nickel Plated only.
- R—Merlized.
- X—Black Oxide, for Iron and Steel.
- XC—Hardened and Black Oxide, for Iron and Steel.
- Y—Black Nickel Plated only.
- Z—Chromium Plated.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series

1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers.

1501 to 1800, 201501 to 201800 and 351501 to 351800 are Nut Numbers.

1801 to 2000, 201801 to 202000 and 351801 to 352000 are Roller Numbers.

2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (\*) are furnished only when repairs are made at the factory.

## LIST OF PARTS COMPLETE

FOR

## MACHINE No. 107w5

HIGH SPEED. ZIGZAG.

FOR HEMMING WINDOW SHADES

No.	Plate	Name
*233003	-----	Arm with 202135
203087	16825	Arm Cap, for 203088
200278X	16825	Arm Cap Screw
202248	16825	Arm Cap Screw Washer
203089	16825	Arm Cap Spool Holder Base
203090	16825	Arm Cap Spool Holder Base 203089 with 200079X and 204296
200585X	16825	Arm Cap Spool Holder Base Screw
204296	16825	Arm Cap Spool Holder Wire
200079X	16825	Arm Cap Spool Holder Wire Hinge
203088	16825	Arm Cap and Spool Holder complete, Nos. 203087, 203090 and two 200585X
204235	16826	Arm Position Pin (2)
200004E	16826	Arm Screw
200010E	16826	Arm Screw (2)
202005	16826	Arm Screw Washer (3)
202249	16825	Arm Shaft with 224392 and 350431E
240802	16825	Arm Shaft Bushing (back) with 202244
202244	16825	Arm Shaft Bushing (back) Oil Packing (wick)
200338C	16825	Arm Shaft Bushing (back) Set Screw
207080	16825	Arm Shaft Bushing (front) with 202244
202244	16825	Arm Shaft Bushing (front) Oil Packing (wick)
200502X	16825	Arm Shaft Bushing (front) Oil Packing Thumb Screw
200341C	16825	Arm Shaft Bushing (front) Set Screw
224400	16000	Arm Shaft Connection Belt (reinforced neoprene)
202635	16826	Arm Shaft Connection Belt Pulley with 200327C, 200602C and two 202253
200602C	16826	Arm Shaft Connection Belt Pulley Position Screw
200327C	16826	Arm Shaft Connection Belt Pulley Set Screw
202253	16826	Arm Shaft Connection Belt Pulley Spring Flange
224392	16825	Arm Shaft Oil Packing (wick)
350431E	16825	Arm Shaft Oil Packing Stop Screw
*233004	-----	Bed
210844	16826	Bed Hinge Connection (2)

No.	Plate	Name
200060E	16826	Bed Hinge Connection Screw (4)
210505	16856	Bed Plate (back)
200577AL	16856	Bed Plate (back) Screw (2)
210616	16856	Bed Slide (front)
263099	18908	Bobbin
210846	18908	Bobbin Case Base
242103	18908	Bobbin Case Cap with 200592C, 201016C and 242105
242104	18908	Bobbin Case Cap complete, Nos. 200964C, 210736, 210914 and 242103
210913	18908	Bobbin Case Latch
210914	18908	Bobbin Case Latch 210913 with 210734 and 210735
210735	18908	Bobbin Case Latch Fulcrum Pin
210734	18908	Bobbin Case Latch Lever
210736	18908	Bobbin Case Latch Spring
200964C	18908	Bobbin Case Latch Stop Screw
210764	16827	Bobbin Case Stop
200076D	16827	Bobbin Case Stop Screw
242105	18908	Bobbin Case Tension Spring
201016C	18908	Bobbin Case Tension Spring Regulating Screw
200592G	18908	Bobbin Case Tension Spring Screw
242106	18908	Bobbin Case complete, Nos. 210846 and 242104
230872	18909	Curtain Guide on Shank
230873	18909	Curtain Guide Base Plate with 225706
226663	18909	Curtain Guide Base Clamp Washer
200187X	18909	Curtain Guide Base Plate Clamp Washer Screw
225706	18909	Curtain Guide Base Plate Position Pin
200911E	18909	Curtain Guide Base Plate Screw
201525E	18909	Curtain Guide Base Plate Screw Nut
230874	18909	Curtain Guide complete, Nos. 200911E, 201525E, 226663, 230872, 230873 and two 200187X
210681	16856	Face Plate
202135	16856	Face Plate Position Pin
200462X	16856	Face Plate Thumb Screw
210682	16856	Face Plate complete, Nos. 210681, 210684 and two 200137X
210512	16827	Feed Bar
210513	16827	Feed Bar 210512 with 200641C, 201522E and 202623
200641C	16827	Feed Bar Hinge Screw (driving)
201522E	16827	Feed Bar Hinge Screw Nut
202276	16827	Feed Bar Slide Block
210514	16827	Feed Bar Slide Block Crank with 200035E
210515	16827	Feed Bar Slide Block Crank 210514 with 200253C, 201531E and 202276
200035E	16827	Feed Bar Slide Block Crank Pinch Screw
200253C	16827	Feed Bar Slide Block Hinge Screw
201531E	16827	Feed Bar Slide Block Hinge Screw Nut
233002	13176	Feed Dog, for 233001
200106E	10755	Feed Dog Screw (2)
202297	18913	Feed Driving Connection with 200054E and 203101

No.	Plate	Name
233000	18913	Feed Driving Connection Crank with 200038C and 200440C
200038C	18913	Feed Driving Connection Crank Pinch Screw
200440C	18913	Feed Driving Connection Crank Position Screw
200545C	18913	Feed Driving Connection Hinge Screw
201518E	18913	Feed Driving Connection Hinge Screw Nut
203101	18913	Feed Driving Connection Oil Packing (wick)
200054E	18913	Feed Driving Connection Pinch Screw
202300	16826	Feed Driving Eccentric Regulating Bracket
203098	16826	Feed Driving Eccentric Regulating Bracket 202300 with 202635, two each 201014C and 201525E
201014C	16826	Feed Driving Eccentric Regulating Bracket Hinge Screw
201525E	16826	Feed Driving Eccentric Regulating Bracket Hinge Screw Nut
202301	16826	Feed Driving Eccentric Regulating Bracket Plunger
202595	16826	Feed Driving Eccentric Regulating Bracket Plunger Spring
200607C	16826	Feed Driving Eccentric Regulating Bracket Plunger Spring Stop Screw
201014C	16826	Feed Driving Eccentric Regulating Bracket Stop Screw
201525E	16826	Feed Driving Eccentric Regulating Bracket Stop Screw Nut
200429F	16826	Feed Driving Eccentric Regulating Screw
200383C	16826	Feed Driving Eccentric Regulating Screw Check Screw
202623	16827	Feed Driving Rock Shaft
202625	16827	Feed Driving Rock Shaft Stop Collar with two 200383C (2)
200383C	16827	Feed Driving Rock Shaft Stop Collar Set Screw
202306	18913	Feed Lifting Connection with 200054E and 203101
*210645	-----	Feed Lifting Connection Crank
210589	16827	Feed Lifting Connection Crank 210645 with 200050C and 200378C
200050C	16827	Feed Lifting Connection Crank Pinch Screw
200378C	16827	Feed Lifting Connection Crank Set Screw
202307	16825	Feed Lifting Connection Eccentric with 200382C and 200437C
200437C	16825	Feed Lifting Connection Eccentric Position Screw
200382C	16825	Feed Lifting Connection Eccentric Set Screw
200545C	18913	Feed Lifting Connection Hinge Screw
201518E	18913	Feed Lifting Connection Hinge Screw Nut

No.	Plate	Name
203101	18913	Feed Lifting Connection Oil Packing (wick)
200054E	18913	Feed Lifting Connection Pinch Screw
210531	16827	Feed Lifting Rock Shaft (hollow) and Hook Driving Shaft Bearing
202625	16827	Feed Lifting Rock Shaft Stop Collar with two 200383C
200383C	16827	Feed Lifting Rock Shaft Stop Collar Set Screw
202310	16825	Feed Regulating Spindle with 202311, 202443 and 202619
*202311	-----	Feed Regulating Spindle Head
202443	16825	Feed Regulating Spindle Head Pin
202619	16825	Feed Regulating Spindle Head Position Pin
224432	18908	Hook (sewing) with 203101 and 263134
224433	18908	Hook 224432 with 200145C, 210536, 210541 and three 200596F
224459	18908	Hook and Bobbin Case complete, Nos. 224433 and 242106
210614	16827	Hook Driving Bevel Pinion (steel) 24 teeth, with two 200378C
200378C	16827	Hook Driving Bevel Pinion Set Screw
210535	16827	Hook Driving Bevel Pinion Shaft
202661	16827	Hook Driving Bevel Pinion Shaft Belt Pulley with 202324 and two 200378C
200378C	16827	Hook Driving Bevel Pinion Shaft Belt Pulley Set Screw
202324	16827	Hook Driving Bevel Pinion Shaft Belt Pulley Spring Flange
210536	18908	Hook Gib
200596F	18908	Hook Gib Screw
263134	18908	Hook Oiling Felt
203101	18908	Hook Oil Wick
200915F	16827	Hook Position Screw
210537	16827	Hook Shaft (hollow)
210615	16827	Hook Shaft Bevel Gear (steel) 24 teeth, with two 200382C
200382C	16827	Hook Shaft Bevel Gear Set Screw
210539	16827	Hook Shaft Bushing
210621	16827	Hook Shaft Bushing 210539 with 210537 and 350314F
200335C	16827	Hook Shaft Bushing Set Screw
200363AL	16827	Hook Shaft Bushing Set Screw
244084	16004	Hook Shaft Bushing Set Screw Packing (fibre)
350314F	16827	Hook Shaft Position Screw
210541	18908	Hook Washer Needle Guard
200145C	18908	Hook Washer Needle Guard Screw
240067	16002	Knee Lifter Connection Lever
210876	16002	Knee Lifter Connection Lever 240067 with 202447, 210875 and two 200262X
200262X	16002	Knee Lifter Connection Lever Hinge Screw
202447	16002	Knee Lifter Connection Lever Lifting Rod with 202302
202302	16002	Knee Lifter Connection Lever Lifting Rod Cotter Pin

No.	Plate	Name
210875	16002	Knee Lifter Lifting Lever
200262X	16002	Knee Lifter Lifting Lever Hinge Screw
244090	18913	Machine Pulley (disc) (aluminum alloy casting) "V" belt groove (outside diam. of belt groove 2.9 in.) with 350540C and 350541C
350540C	18913	Machine Pulley Position Screw
350541C	18913	Machine Pulley Set Screw
224317	18910	Needle Bar with 200125ALX, 200175X and 249270
210543	18910	Needle Bar Connecting Link
202333	18910	Needle Bar Connecting Link Stud with 202299
202299	18910	Needle Bar Connecting Link Stud Oil Packing (wick)
200374AL	18910	Needle Bar Connecting Link Stud Set Screw
200383C	18910	Needle Bar Connecting Link Stud Set Screw
210544	18910	Needle Bar Connecting Stud with 203101
210585	18910	Needle Bar Connecting Stud 210544 with 210882
203101	18910	Needle Bar Connecting Stud Oil Packing (wick)
210882	18910	Needle Bar Connecting Stud Swivel with 200387C
210725	18910	Needle Bar Crank with 200335C, 200374AL, 200383C, 200428C and 202333
203172	18910	Needle Bar Crank Friction Washer
200428C	18910	Needle Bar Crank Position Screw
200335C	18910	Needle Bar Crank Set Screw
210883	18910	Needle Bar Crank complete, Nos. 202399, 202400, 210543, 210585, 210725 and 244059
210546	18910	Needle Bar Frame with 200070C
210542	18910	Needle Bar Frame 210546 with 224317
210547	18910	Needle Bar Frame Guide Stud
200334C	18910	Needle Bar Frame Guide Stud Set Screw
210548	18910	Needle Bar Frame Hinge Stud
200334C	18910	Needle Bar Frame Hinge Stud Set Screw
210556	16828	Needle Bar Frame Pitman with 200054E and 202277
210557	16828	Needle Bar Frame Pitman Eccentric Stud
200070C	18910	Needle Bar Frame Pitman Eccentric Stud Set Screw
202277	16828	Needle Bar Frame Pitman Oil Packing (wick)
200054E	16828	Needle Bar Frame Pitman Pinch Screw
200387C	10272	Needle Bar Set Screw
249270	18910	Needle Bar Thread Guide
200175X	18910	Needle Bar Thread Guide Screw
200125ALX	18910	Needle Set Screw
202300	16828	Needle Vibrator Eccentric Regulating Bracket

No.	Plate	Name
210550	16828	Needle Vibrator Eccentric Regulating Bracket 202300 with 210552, two each 200256C and 201525E
210551	16828	Needle Vibrator Eccentric Regulating Bracket Cover (plate)
200566E	16828	Needle Vibrator Eccentric Regulating Bracket Cover Screw (4)
210552	16828	Needle Vibrator Eccentric Regulating Bracket Flange with two 200383C
200383C	16828	Needle Vibrator Eccentric Regulating Bracket Flange Screw
200256C	16828	Needle Vibrator Eccentric Regulating Bracket Hinge Screw
201525E	16828	Needle Vibrator Eccentric Regulating Bracket Hinge Screw Nut
202301	16828	Needle Vibrator Eccentric Regulating Bracket Plunger
202595	16828	Needle Vibrator Eccentric Regulating Bracket Plunger Spring
200607C	16828	Needle Vibrator Eccentric Regulating Bracket Plunger Spring Stop Screw
200256C	16828	Needle Vibrator Eccentric Regulating Bracket Stop Screw
201525E	16828	Needle Vibrator Eccentric Regulating Bracket Stop Screw Nut
210699	16828	Needle Vibrator Gear (spiral) with two 200382C
200382C	16828	Needle Vibrator Gear (spiral) Set Screw
203172	16828	Needle Vibrator Gear Friction Washer
210558	16828	Needle Vibrator Gear Shaft
210559	16828	Needle Vibrator Gear Shaft Collar with two 200378C
200378C	16828	Needle Vibrator Gear Shaft Collar Set Screw
210700	16825	Needle Vibrator Pinion (spiral) with two 200382C
200382C	16825	Needle Vibrator Pinion (spiral) Set Screw
200429F	10755	Needle Vibrator Regulating Screw
200383C	10755	Needle Vibrator Regulating Screw Check Screw
210553	16828	Needle Vibrator Regulating Spindle with 202583, 202619 and 210554
*202583	-----	Needle Vibrator Regulating Spindle Head
202619	16828	Needle Vibrator Regulating Spindle Head Position Pin
210554	16828	Needle Vibrator Regulating Spindle Spring (flat)
244033	16004	Presser Bar (hollow)
202335	16004	Presser Bar 244033 with 200074F
207072	10759	Presser Bar Bushing
200352C	10759	Presser Bar Bushing Set Screw
202554	10759	Presser Bar Lifter
200653C	10759	Presser Bar Lifter Hinge Screw
210789	16004	Presser Bar Lifting Releasing Lever Bracket
200260E	16004	Presser Bar Lifting Releasing Lever Bracket Guide Screw

No.	Plate	Name
206608	16004	Presser Bar Lifting Releasing Lever Bracket Spring
202337	10759	Presser Bar Position Guide
202338	16004	Presser Bar Position Guide Lever with 200086F
200086F	16004	Presser Bar Position Guide Lever Pinch Screw
200352C	16004	Presser Bar Position Guide Set Screw
202343	10751	Presser Bar Spring (light)
202346	16004	Presser Bar Spring Stop Rod
200492X	16004	Presser Bar Thumb Screw (pressure regulating)
200475X	16004	Presser Bar Thumb Screw Thumb Set Screw
244084	16004	Presser Bar Thumb Screw Thumb Set Screw Packing (fibre)
233005	18909	Presser Foot
233006	18909	Presser Foot Roller
233007	18909	Presser Foot Roller Pin
233008	18909	Presser Foot complete, Nos. 233005 to 233007
200074F	16004	Presser Foot Screw
233025	18911	Reciprocating Spring Presser Blade
233010	18911	Reciprocating Spring Presser Blade Holder
200666C	18911	Reciprocating Spring Presser Blade Holder Hinge Screw
201534X	18911	Reciprocating Spring Presser Blade Holder Hinge Screw Nut
221529	18911	Reciprocating Spring Presser Blade Spring
233011	18911	Reciprocating Spring Presser Blade Spring Bracket
200125ALX	18911	Reciprocating Spring Presser Blade Spring Bracket Screw (2)
203060	18911	Reciprocating Spring Presser Blade Spring Hook
233012	18911	Reciprocating Spring Presser Regulator Crank with 200025C
233013	18911	Reciprocating Spring Presser Regulator Crank Connection with 200380C
200545C	18911	Reciprocating Spring Presser Regulator Crank Connection Hinge Screw
201518E	18911	Reciprocating Spring Presser Regulator Crank Connection Hinge Screw Nut
200025C	18911	Reciprocating Spring Presser Regulator Crank Pinch Screw
200440C	18911	Reciprocating Spring Presser Regulator Crank Position Screw
233014	18911	Reciprocating Spring Presser Shaft
233015	18911	Reciprocating Spring Presser Shaft Bracket (back)
201256E	18911	Reciprocating Spring Presser Shaft Bracket (back) Screw (2)
233016	18911	Reciprocating Spring Presser Shaft Bracket (front)

No.	Plate	Name
200027E	18911	Reciprocating Spring Presser Shaft Bracket (front) Screw
224335	18911	Reciprocating Spring Presser Shaft Collar with two 201052C
201052C	18911	Reciprocating Spring Presser Shaft Collar Set Screw
233017	18911	Reciprocating Spring Presser Shaft Crank (back) with two 200378C
233018	18911	Reciprocating Spring Presser Shaft Crank (back) Hinge Pin
200380C	18911	Reciprocating Spring Presser Shaft Crank (back) Hinge Pin Set Screw
200378C	18911	Reciprocating Spring Presser Shaft Crank (back) Set Screw
233019	18911	Reciprocating Spring Presser Shaft Crank (front) with 203060 and two 200378C
200378C	18911	Reciprocating Spring Presser Shaft Crank (front) Set Screw
244059	18910	Take-up Lever
202399	18910	Take-up Lever Driving Stud with 202277
202277	18910	Take-up Lever Driving Stud Oil Packing (wick)
202400	18910	Take-up Lever Hinge Stud with 202423
202423	18910	Take-up Lever Hinge Stud Oil Packing (wick)
200383C	10755	Take-up Lever Hinge Stud Set Screw
202401	10761	Take-up Lever Oiling Felt
200132E	10761	Take-up Lever Oiling Felt Screw
244048	18912	Tension Disc
202404	10762	Tension Release Plunger
244061	18912	Tension Release Washer
202407	18912	Tension Spring
263106	18912	Tension Spring Washer
200625F	18912	Tension Stud with 204925
200061ALX	18912	Tension Stud Set Screw
204925	18912	Tension Stud Washer
201572X	18912	Tension Thumb Nut
233020	18912	Tension complete, Nos. 200625F, 201572X, 202407, 202410, 244061, 263106 and two 244048
202410	18912	Thread Controller Spring
241443	18912	Thread Controller Spring Stop
200132E	18912	Thread Controller Spring Stop Screw
202412	16825	Thread Guide (on top of Arm)
210593	18912	Thread Guide (lower)
210592	18912	Thread Guide (upper)
200582X	18912	Thread Guide Screw (2)
240335	18912	Thread Retainer
200368X	18912	Thread Retainer Set Screw
210683	16856	Thread Retainer Bracket with 200397X
200137X	16856	Thread Retainer Bracket Screw
210993	16856	Thread Retainer Sleeve
210992	16856	Thread Retainer Spring
210957	16856	Thread Retainer Stud
210958	16856	Thread Retainer Stud Collar
200397X	16856	Thread Retainer Stud Set Screw

No.	Plate	Name
210684	16856	Thread Retainer Bracket complete, Nos. 210683, 210957, 210958, 210992 and 210993
233001	13176	Throat Plate, 53 elongated needle hole, for needle sizes 14 and 15, for 233002
200577AL	10755	Throat Plate Screw (2)

SINGER Needles should be used  
in SINGER Machines  
These Needles and their Containers  
are marked with the  
Company's Trade Mark "SIMANCO.\*\*" 1

Needles in Containers marked  
"FOR SINGER MACHINES"  
are NOT SINGER made needles. 2

## ACCESSORIES

No.	Plate	Name
200157E	17851	Attachment Screw
263099	18908	Bobbin (2)
228212	15988	Drip Pan (short) with four 3/4 in. wire nails
41400	17851	Machine Rest Pin (wood)
135 x 9	-----	Needles, six, size 16
120342	17851	Oiler (copper plated) with 120343
120343	17851	Oiler Spout (3-1/2 in. long)
225498	17851	Screw Driver (7-1/4 in. long)
228476	17851	Screw Driver (Bobbin Case)
225554	17851	Wrench (steel)

## BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

FOR "V" BELT DRIVE

259428	17853	Brake (leather)
259429	17853	Brake Clamp
200113F	17853	Brake Clamp Screw
225453	17853	Frame with 202277 and 259660
225454	17853	Frame Hinge Pin
202277	17853	Frame Oil Packing (wick)
259660	17853	Frame Oil Well Washer
225455	17853	Frame Spring
225456	17853	Frame Spring Plunger
259461	17853	Pulley with 200380C
200380C	17853	Pulley Set Screw
225381	17853	Spindle
225444	17853	Stop Latch
200056E	17853	Stop Latch Screw
225458	17853	Stop Latch Thumb Lever
225459	17853	Stop Latch Thumb Lever Hinge Stud
225459	17853	Stop Latch Thumb Lever Joint Stud
202478	17853	Stop Latch Trip Lever
200299X	17853	Stop Latch Trip Lever Hinge Screw
225461	17853	Tension Bracket with 201499X
200082D	17853	Tension Bracket Screw
228026	17853	Tension Bracket Screw Washer
2102	17853	Tension Disc
13710	17853	Tension Spring
201499X	17853	Tension Stud
201572X	17853	Tension Stud Thumb Nut
225462	17853	Bobbin Winder Tension Bracket complete, Nos. 13710, 201572X, 225461 and two 2102

No.	Plate	Name
259662	17853	Bobbin Winder and Tension Bracket Base
259462	17853	Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200113F, 200299X, 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428, 259429, 259461, 259662, two each 225459 and wood screws 3/4 in., No. 12, R. H. B.
Note:		Bobbin Winder 259462 is furnished with this Machine unless Bobbin Winder 259431 is specified on order

## KNEE LIFTER

228713	18580	Rock Lever with two 350231C
228707	18580	Rock Lever Bracket with 200347AL and three wood screws 7/8 in., No. 12
228709	18580	Rock Lever Bracket 228707 with 228363, 228367, 228386, 228455 and 228713
228370	18580	Rock Lever Extension with 200530C
350231C	18580	Rock Lever Extension Set Screw
228363	18580	Rock Lever Hinge Pin
228364	18580	Rock Lever Knee Plate with 350231C
228388	18580	Rock Lever Knee Plate Arm
350231C	18580	Rock Lever Knee Plate Arm Set Screw
350231C	18580	Rock Lever Knee Plate Set Screw
228455	18580	Rock Lever Position Spring
228365	18580	Rock Lever Rod
200530C	18580	Rock Lever Rod Set Screw
228386	18580	Rock Lever Spring
228367	18580	Rock Lever Stop Stud
200347AL	18580	Rock Lever Stop Stud Set Screw
228710	18580	Knee Lifter Rock Lever complete, Nos. 228364, 228365, 228370, 228388 and 228709
		(Other Knee Lifter Parts are listed with parts of Machine Head)