

**SINGER**  
**111W103**

MACHINE NO. 111w103

2-21-61

240545

MACHINE NO. 111w103

\*240173 Arm with 202135  
240069 Arm Cap with 244071  
244071 Arm Cap Oil Wick  
200278X Arm Cap Screw  
202248 Arm Cap Screw Washer  
204235 Arm Position Pin (2)  
200004E Arm Screw (3)  
202005 Arm Screw Washer (3)  
240102 Arm Shaft with 200357E and 224392  
240802 Arm Shaft Bushing (back) with 202244  
202244 Arm Shaft Bushing (back) Oil Packing (wick)  
200338C Arm Shaft Bushing (back) Set Screw  
207080 Arm Shaft Bushing (front) with 202244  
202244 Arm Shaft Bushing (front) Oil Packing (wick)  
200502X Arm Shaft Bushing (front) Oil Packing Thumb Screw  
200338C Arm Shaft Bushing (front) Set Screw  
224103 Arm Shaft Connection Belt  
224104 Arm Shaft Connection Belt Pulley with 200327C, 200602C  
and two 202253  
200602E Arm Shaft Connection Belt Pulley Position Screw  
200327C Arm Shaft Connection Belt Pulley Set Screw  
202253 Arm Shaft Connection Belt Pulley Spring Flange  
224113 Arm Shaft Connection Belt Timing Collar with 200113F  
200113F Arm Shaft Connection Belt Timing Collar Set Screw  
224139 Arm Shaft Connection Belt Timing Plate  
200164X Arm Shaft Connection Belt Timing Plate Screw (2)

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224392 Arm Shaft Oil Packing (wick)  
200357E Arm Shaft Oil Packing Thumb Screw  
\*240103 Bed  
54897 Bed Oil Cup  
240003 Bed Slide (back)  
223811 Bed Slide (back) Stop  
223812 Bed Slide (back) Stop Spring  
240004 Bed Slide (front)  
203470 Bobbin  
\*233764 Bobbin Case  
203648 Bobbin Case Latch  
\*202056 Bobbin Case Latch Pin  
203473 Bobbin Case Latch Plunger  
203474 Bobbin Case Latch Spring  
241674 Bobbin Case Oiling Felt  
241675 Bobbin Case Oiling Felt Retainer  
350405C Bobbin Case Oiling Felt Retainer Screw  
224004 Bobbin Case Opener  
224005 Bobbin Case Opener Lever with 201349C, 201542C and  
203101  
201349C Bobbin Case Opener Lever Driving Screw Stud  
201542C Bobbin Case Opener Lever Driving Screw Stud Nut  
203101 Bobbin Case Opener Lever Driving Screw Stud Oil Packing  
(wick)  
265088 Bobbin Case Opener Lever Hinge Stud with 202277  
202277 Bobbin Case Opener Lever Hinge Stud Oil Packing (wick)

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200364C Bobbin Case Opener Lever Hinge Stud Set Screw  
223623 Bobbin Case Opener Lever Link  
200118D Bobbin Case Opener Screw  
203214 Bobbin Case Tension Spring  
200984C Bobbin Case Tension Spring Regulating Screw  
200594C Bobbin Case Tension Spring Screw  
203216 Bobbin Case Washer (cloth)  
233765 Bobbin Case complete, Nos. 200594C, 200984C, 202056, 203214,  
203216, 203473, 203474, 203648, 233764, 241674, 241675 and  
two 350405C  
240179 Face Plate with 201650X and 350432XC  
202135 Face Plate Position Pin  
200473X Face Plate Thumb Screw  
240037 Feed Bar  
240038 Feed Bar 240037 with 224052, 225837 and 350197E  
350393C Feed Bar Hinge Screw (driving)  
201518E Feed Bar Hinge Screw Nut  
240112 Feed Dog, 40 needle hole, for needle sizes 20 and 22  
200106E Feed Dog Screw (2)  
237565 Feed Driving Connection with 200049D and 202330  
201171C Feed Driving Connection Hinge Screw  
201517E Feed Driving Connection Hinge Screw Nut  
202277 Feed Driving Connection Hinge Screw Oil Packing (wick)  
202330 Feed Driving Connection Oil Packing (wick)  
200049D Feed Driving Connection Pinch Screw  
237521 Feed Driving Eccentric Regulating Bracket

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237043 Feed Driving Eccentric Regulating Bracket 237521 with  
224108 two each 200256C and 201535E

224108 Feed Driving Eccentric Regulating Bracket Flange with  
200383C and 200437C

200437C Feed Driving Eccentric Regulating Bracket Flange Position  
Screw

200383C Feed Driving Eccentric Regulating Bracket Flange Set  
Screw

200256C Feed Driving Eccentric Regulating Bracket Hinge Screw

201525E Feed Driving Eccentric Regulating Bracket Hinge Screw  
Nut

202301 Feed Driving Eccentric Regulating Bracket Plunger

237523 Feed Driving Eccentric Regulating Bracket Plunger Spring

200607C Feed Driving Eccentric Regulating Bracket Plunger Spring  
Stop Screw

200256C Feed Driving Eccentric Regulating Bracket Stop Screw

201525E Feed Driving Eccentric Regulating Bracket Stop Screw  
Nut

200429C Feed Driving Eccentric Regulating Screw

200383C Feed Driving Eccentric Regulating Screw Check Screw

223650 Feed Driving Rock Shaft

240031 Feed Driving Rock Shaft 223650 with 201518E, 240038 and  
350393C

223655 Feed Driving Rock Shaft Crank with 200019E

200019E Feed Driving Rock Shaft Crank Pinch Screw

202625 Feed Driving Rock Shaft Stop Collar with two 200383C (2)

200383C Feed Driving Rock Shaft Stop Collar Set Screw

224154 Feed Lifting Cam with 201220C

224052 Feed Lifting Cam Fork with 200173D and 223655

350197E Feed Lifting Cam Fork Screw

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225837 Feed Lifting Cam Fork Screw Washer  
223655 Feed Lifting Cam Oiling Felt  
200173D Feed Lifting Cam Oiling Felt Screw  
201220C Feed Lifting Cam Set Screw  
224122 Feed Regulating Spindle with 202311, 202443 and 202619  
\*202311 Feed Regulating Spindle Head  
202443 Feed Regulating Spindle Head Pin  
202619 Feed Regulating Spindle Head Position Pin  
\*240041 Hook (sewing)  
240042 Hook 240041 with 203525, 224025, two each 200590X and  
201253F  
240207 Hook and Bobbin Case complete, Nos. 233765 and 240042  
224019 Hook Bushing (lower) (bronze)  
200364C Hook Bushing (lower) Set Screw  
224020 Hook Bushing (upper) (bronze)  
200446C Hook Bushing (upper) Position Screw  
223867 Hook Driving Gear (spiral) with 200362C and 201222C  
201222C Hook Driving Gear Position Screw  
200362C Hook Driving Gear Set Screw  
240167 Hook Driving Pinion (spiral) with 200382C and 201220C  
200382C Hook Driving Pinion Set Screw  
201220C Hook Driving Pinion Set Screw  
224022 Hook Driving Pinion Thrust Washer  
240017 Hook Driving Shaft  
224111 Hook Driving Shaft Bushing (back) with 202244  
202244 Hook Driving Shaft Bushing Oil Packing (wick)

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| 237529  | Hook Driving Shaft Bushing (front)   |
| 200327C | Hook Driving Shaft Bushing Set Screw (2)   |
| *240045 | Hook Driving Shaft Connection Belt Pulley with 202253 and 240049                         |
| *240046 | Hook Driving Shaft Connection Belt Pulley Driving Flange with two 201254C                |
| 240047  | Hook Driving Shaft Connection Belt Pulley Driving Flange Locking Plunger                 |
| 240048  | Hook Driving Shaft Connection Belt Pulley Driving Flange Locking Plunger Spring          |
| 240049  | Hook Driving Shaft Connection Belt Pulley Driving Flange Locking Plunger Spring Socket   |
| 201254C | Hook Driving Shaft Connection Belt Pulley Driving Flange Set Screw                       |
| 240050  | Hook Driving Shaft Connection Belt Pulley Safety Clutch complete, Nos. 240045 and 240048 |
| 202253  | Hook Driving Shaft Connection Belt Pulley Spring Flange                                  |
| 203525  | Hook Gib   |
| 201253F | Hook Gib Screw   |
| 223850  | Hook Saddle with 200009E   |
| 224024  | Hook Saddle 223850 with 200364C, 200446C, 224019 and 224020                              |
| 223681  | Hook Saddle Bearing  |
| 200335C | Hook Saddle Bearing Set Screw  |
| 240018  | Hook Saddle Oil Guard  |
| 240019  | Hook Saddle Oil Guard Felt   |
| 200160D | Hook Saddle Oil Guard Screw (2)  |
| 200009E | Hook Saddle Pinch Screw  |
| 200006E | Hook Saddle Screw  |
| 225585  | Hook Saddle Screw Washer   |



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240177 Hook Saddle complete, Nos. 200118D, 200364C, 223623, 224004, 224005, 224022, 224024, 240167, 240207 and 265088

224025 Hook Washer

200590X Hook Washer Screw

237837 Knee Lifter Connection Lever

200262X Knee Lifter Connection Lever Hinge Screw

223684 Knee Lifter Connection Lever Lifting Rod with 202302

202302 Knee Lifter Connection Lever Lifting Rod Cotter Pin

206628 Knee Lifter Connection Lever Lifting Rod Spring

227227 Knee Lifter Connection Lever Lifting Rod Spring Collar with 200113F

200113F Knee Lifter Connection Lever Lifting Rod Spring Collar Set Screw

240175 Knee Lifter Lifting Lever

200262X Knee Lifter Lifting Lever Hinge Screw

208545 Lifting Bell Crank

200996C Lifting Bell Crank Cap Screw

240125 Lifting Bell Crank Link

350172C Lifting Bell Crank Link Screw Stud

201524E Lifting Bell Crank Link Screw Stud Nut

240160 Lifting Eccentric with 200382C and 200398C

240126 Lifting Eccentric Connection

240171 Lifting Eccentric Connection Crank with 200029E and 210933

210933 Lifting Eccentric Connection Crank Oil Packing (wick)

200029E Lifting Eccentric Connection Crank Pinch Screw

200398C Lifting Eccentric Position Screw

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200382C Lifting Eccentric Set Screw  
240135 Lifting Presser Foot, for cording and general upholstery  
200074 Lifting Presser Foot Screw  
240136 Lifting Rock Shaft with 201524E and 350172C  
240174 Lifting Rock Shaft Bushing (2)  
241561 Machine Pulley (disc) (belt groove 2-3/4 in. diam.) with  
200382C and 200335C  
200328C Machine Pulley Position Screw  
200335C Machine Pulley Set Screw  
240169 Needle Bar with 200125F, 200175D and 240170  
202552 Needle Bar Connecting Link  
264718 Needle Bar Connecting Link Oil Guard  
200161D Needle Bar Connecting Link Oil Guard Screw  
202333 Needle Bar Connecting Link Stud with 202254  
202254 Needle Bar Connecting Link Stud Oil Packing (wick)  
200374C Needle Bar Connecting Link Stud Set Screw  
200383C Needle Bar Connecting Link Stud Set Screw  
208552 Needle Bar Connecting Stud with 200086C and 202330  
202330 Needle Bar Connecting Stud Oil Packing (wick)  
200086C Needle Bar Connecting Stud Pinch Screw  
202692 Needle Bar Crank with 200335C, 200374C, 200383C, 200428C  
and 202333  
240178 Needle Bar Crank 202692 with 202399, 202400, 202552, 208552  
and 241518  
203172 Needle Bar Crank Friction Washer  
200428C Needle Bar Crank Position Screw  
200335C Needle Bar Crank Set Screw

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240138 Needle Bar Rock Frame  
210910 Needle Bar Rock Frame Hinge Stud with 202277  
202277 Needle Bar Rock Frame Hinge Stud Oil Packing (wick)  
200347C Needle Bar Rock Frame Hinge Stud Set Screw  
202666 Needle Bar Rock Frame Position Bracket  
200098F Needle Bar Rock Frame Position Bracket Screw  
223690 Needle Bar Rock Frame Rock Shaft  
223691 Needle Bar Rock Frame Rock Shaft 223690 with 200387C and  
210920  
223692 Needle Bar Rock Frame Rock Shaft Crank with 200029E  
223693 Needle Bar Rock Frame Rock Shaft Crank Connection with  
202277  
200833C Needle Bar Rock Frame Rock Shaft Crank Connection Hinge  
Screw  
201522E Needle Bar Rock Frame Rock Shaft Crank Connection Hinge  
Screw Nut  
202277 Needle Bar Rock Frame Rock Shaft Crank Connection Oil  
Packing (wick)  
200029E Needle Bar Rock Frame Rock Shaft Crank Pinch Screw  
202668 Needle Bar Rock Frame Slide Block  
210920 Needle Bar Rock Frame Slide Block 202668 with 201141C  
201141C Needle Bar Rock Frame Slide Block Stud  
200387C Needle Bar Rock Frame Slide Block Stud Set Screw  
240170 Needle Bar Thread Guide  
200175D Needle Bar Thread Guide Screw  
200125F Needle Set Screw  
208566 Presser Bar with 200074F  
241535 Presser Bar Bushing (lower)

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| 207072  | Presser Bar Bushing (upper)                   |
| 200352C | Presser Bar Bushing Set Screw (2)             |
| 202554  | Presser Bar Lifter                            |
| 200653C | Presser Bar Lifter Hinge Screw                |
| 208555  | Presser Bar Lifting Bracket with 200054E      |
| 200975F | Presser Bar Lifting Bracket Guide Screw       |
| 200054E | Presser Bar Lifting Bracket Pinch Screw       |
| 202337  | Presser Bar Position Guide                    |
| 202338  | Presser Bar Position Guide Lever with 200086F |
| 200086F | Presser Bar Position Guide Lever Pinch Screw  |
| 200352C | Presser Bar Position Guide Set Screw          |
| 237836  | Presser Bar Spring (flat)                     |
| 210949  | Presser Bar Spring Bracket with 200086C       |
| 200086C | Presser Bar Spring Bracket Pinch Screw        |
| 201410F | Presser Bar Spring Regulating Screw           |
| 200948F | Presser Bar Spring Support Screw              |
| 241518  | Take-up Lever                                 |
| 202399  | Take-up Lever Driving Stud with 202277        |
| 202277  | Take-up Lever Driving Stud Oil Packing (wick) |
| 202400  | Take-up Lever Hinge Stud with 202423          |
| 202423  | Take-up Lever Hinge Stud Oil Packing (wick)   |
| 200363C | Take-up Lever Hinge Stud Set Screw            |
| 240023  | Tension Bracket with 201224X and 236060       |
| 200159F | Tension Bracket Screw                         |
| 234047  | Tension Bracket Screw Socket                  |

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| 200368X | Tension Bracket Screw Socket Set Screw   |
| 240024  | Tension Bracket complete, Nos. 13710, 200978X, 201199F, 204271, 223703, 223704, 223706, 237174, 240023, two each 200309E, 201572X and 244048 |
| 244048  | Tension Disc   |
| 236060  | Tension Disc Position Pin  |
| 223703  | Tension Release Lever  |
| 235576  | Tension Release Lever Rod  |
| 200309E | Tension Release Lever Screw  |
| 223704  | Tension Release Plunger  |
| 240141  | Tension Release Slide  |
| 240142  | Tension Release Slide Spring   |
| 204271  | Tension Release Washer   |
| 13710   | Tension Spring   |
| 201224X | Tension Stud   |
| 201572X | Tension Thumb Nut  |
| 223706  | Thread Controller Disc   |
| 200978X | Thread Controller Disc Screw   |
| 237174  | Thread Controller Spring   |
| 242117  | Thread Controller Spring Stop  |
| 200132E | Thread Controller Spring Stop Screw  |
| 201199F | Thread Controller Stud with 204925   |
| 200061C | Thread Controller Stud Set Screw   |
| 201572X | Thread Controller Stud Thumb Nut   |
| 204925  | Thread Controller Stud Washer  |
| 202412  | Thread Guide   |
| 224040  | Thread Guide   |

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| 210955   | Thread Guide (upper)   |
| 200582X  | Thread Guide Screw (3)   |
| 241755   | Thread Lubricator Oil Pad (felt)   |
| 237845   | Thread Lubricator Oil Pad Holder   |
| 240439   | Thread Lubricator Oil Pad Retainer   |
| 241758   | Thread Lubricator Oil Reservoir  |
| 241759   | Thread Lubricator Oil Wick   |
| 350432XC | Thread Lubricator Screw  |
| 201650X  | Thread Lubricator Screw Nut  |
| 241838   | Thread Lubricator Screw Washer   |
| 237846   | Thread Lubricator complete, Nos. 214838, 237845, 240439, 241755, 241758 and 241759 |
| 240034   | Thread Retainer  |
| 200355X  | Thread Retainer Set Screw  |
| 240145   | Throat Plate   |
| 691F     | Throat Plate Screw (2)   |
| 208562   | Vibrating Presser Bar  |
| 208563   | Vibrating Presser Bar Connecting Link  |
| 202277   | Vibrating Presser Bar Oil Packing (wick)   |
| 240158   | Vibrating Presser Foot, 40 needle hole, with 201015F                               |
| 201015F  | Vibrating Presser Foot Pinch Screw   |

ACCESSORIES

FOR

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|         |                                      |
|---------|--------------------------------------|
| 200157X | Attachment Screw                     |
| 200861D | Bed Slide (back) Locking Thumb Screw |
| 203470  | Bobbin (5)                           |
| 225497  | Bobbin Case Screw Driver             |
| 231337  | Cloth Guide                          |
| 200861D | Cloth Guide Thumb Screw              |
| 135x17  | Needles six size 24                  |
| 224121  | Drip Pan                             |
| 12361   | Machine Hinge Connection (2)         |
| 41400   | Machine Rest Pin (wood)              |
| 120342  | Oiler                                |
| 225498  | Screw Driver complete                |
| 225554  | Wrench                               |
| 225382  | Bobbin Winder complete               |
| 228298  | Knee Lifter Rock Lever complete      |