

**SINGER**  
**132K2,K3**

# PARTS COMPLETE

FOR

## No. 132K2 MACHINE

## LIST OF PARTS

FOR

## Nos. 132K2 and 132K3

## MACHINES



*NOTE. Due to the accuracy required for Gear alignment, Arm cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.*

*97601	Arm	with 15404, 58003, two each 15405 and 94518.	12/32
8582	"	Dowel Pin (2)	
94518	"	Oiler for Front Bearing	
94548	"	" " Back Bearing	
56003	"	Oil Tube for <del>29599</del> with 52045	
<del>29599</del>	"	" " Packing (left)	
118c	"	Screw (1)	
97755	"	Shaft (horizontal)	
97603	"	" ( " ) Flanged Bushing (back)	
97605	"	" ( " ) " ( " ) Drain Tube	
97604	"	" ( " ) " ( " ) Oil Pad	
446c	"	" ( " ) " ( " ) Set Screw	
97606	"	" ( " ) " (front)	
97607	"	" ( " ) " ( " ) Oil Pad	
50084c	"	" ( " ) " ( " ) Set Screw	
97608	"	" ( " ) Gear with two 50083c	
97609	"	" ( " ) " Case (two pieces) with 121c and 50234d	
50234d	"	" ( " ) " " Plug Screw	
121c	"	" ( " ) " " Screw	
50083c	"	" ( " ) " Set Screw	
97610	"	" (upright)	
97611	"	" ( " ) Bushing (lower)	
575c	"	" ( " ) " ( " ) Set Screw	
97612	"	" ( " ) " (upper)	
575c	"	" ( " ) " ( " ) Set Screw	
98437	"	" ( " ) Gear (lower) with SS520c and 50200c	
50200c	"	" ( " ) " ( " ) Position Screw	
SS520c	"	" ( " ) " ( " ) Set Screw	
97613	"	" ( " ) " (upper) with SS520c and 50200c	
50200c	"	" ( " ) " ( " ) Position Screw	
SS520c	"	" ( " ) " ( " ) Set Screw	
97614	"	Side Cap	
1226 <del>h</del>	"	" " Screw	12/33
97615	"	" " Cover	
<del>20007</del>	"	" " Thumb Screw	5/34
202247	"	Top Cover	
SS505h	"	" " " Screw	
202248	"	" " " " Washer	
82403	"	Spool Pin (2)	
97616	"	" " " Bushing	
111 <del>c</del>	"	Arm Shaft (horizontal) S. Screw	12/29 9/34

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No. 132K2 MACHINE

No.									
97631	Feed Lifting Rock Shaft Connecting Rod with 158c								
158e	" " " " " " Clamping Screw								
97632	" " " " " " Hinge Pin								
SS8c	" " " " " " Screw								
1518c	" " " " " " Nut								
97633	" " " " " Crank with two 129e								
129e	" " " " " " Clamping Screw								
166d	" " " " " " End Screw								
19448	" " " " " " Slide Block								
226d	" " " " " " Cap Screw								
12424	" " " " " " Washer								
988c	" " " " " " Screw Stud								
1518e	" " " " " " Nut								
19449	" " " " " " complete, Nos. 226d, 988c, 12424 and 19448								
21361	" " " " " " Regulating Lever with 213657								
SS506c	" " " " " " Hinge Screw								
97771	" " " " " " Spring								
213657	" " " " " " Pin								
97636	Feed Rock Shaft								
97637	" " " " " " Bushing (front)								
SS519c	" " " " " " ( " ) Set Screw								
97638	" " " " " " (back)								
SS519c	" " " " " " ( " ) Set Screw								
97766	" " " " " " Connecting Rod (front) with 97643, and two 1186e								
SS8c	" " " " " " ( " ) Hinge Screw								
1518c	" " " " " " ( " ) " " Nut								
97642	" " " " " " (back) with 97643 and two 1186e								
SS8c	" " " " " " ( " ) Hinge Screw								
1518c	" " " " " " ( " ) " " Nut								
*97643	" " " " " " Cap								
1186e	" " " " " " " " Screw								
97639	" " " " " " Crank with two each 129e and 435c								
129e	" " " " " " Clamping Screw								
97640	" " " " " " Rock Shaft								
97641	" " " " " " Hinge Pin								
435c	" " " " " " " " Set Screw								
85527	Guide								
793d	" " " " " " Thumb Screw (2)								
7									
97644	Needle Bar (hollow)								
97645	" " " " " " Bushing (lower)								
889c	" " " " " " ( " ) Set Screw								
97646	" " " " " " (upper)								
SS509e	" " " " " " ( " ) Cap Screw								
46224	" " " " " " ( " ) Oiler								
166d	Feed Rock Shaft End Screw								
889c	Machine Hinge Connection Set Screw								
*15404	Trade Mark								
15405	" " " " " " Rivet								

97795	Tension Disc (inner)								
97796	" " " (outer)								19/30
97797	" " Washer (fibre)								
97800	" " (rotating) and Thread Take-up Spring, complete, Nos. SS536d, 1560d, 11122, 82446, 82525, 97683, 97696, 97698 and 97795 to 97798								
No.									
97617	Balance Wheel, 5 1/4" Pulley, with two 434c								
97791	" " 5 1/4" " (9" diam.), with two 434c, for Foot Power								
	NOTE: -Bobbin Winder No. 97793 must be used with Balance Wheel No. 97791.								
134	Balance Wheel, Set Screw								
	NOTE: No. 97617 is sent with this machine unless otherwise specified on order.								
	NOTE: -Due to the accuracy required for Gear alignment, Bed cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.								
*97618	Bed								
46224	" " Oiler (4)								
91058	" " Slide (front)								
97619	" " ( " ) Spring								
337d	" " ( " ) " " Screw								
97620	" " ( " ) complete, Nos. 91058, 97619 and two 337d								
91057	" " (back)								
180f	" " ( " ) Screw (2)								
97621	Face Plate								
SS45f	" " " " " " Screw (2)								
97622	" " " " " " Thread Guard								
190 207d	" " " " " " Screw								2/31
97623	Feed Bar								
97624	" " " " " " Oil Pad (felt)								
220d	" " " " " " ( " ) Screw								
313c	" " " " " " Screw Centre (2)								
1519c	" " " " " " Nut (2)								
97625	Feed Dog								
SS50c	" " " " " " Screw (2)								
97626	" " " " " " Eccentric								
97627	" " " " " " Adjusting Disc								
97628	" " " " " " Flange								
97629	" " " " " " Coupling with five 50083c								
50083c	" " " " " " " " Screw								
213655	" " " " " " Friction Spring Washer								
SS513e	" " " " " " " " Screw								10/29
1521e	" " " " " " " " Nut								
SS514e	" " " " " " Fulcrum Screw								10/29
1521e	" " " " " " " " Nut								
97630	" " " " " " Lifting Rock Shaft								
97634	" " " " " " Bushing (front)								
436c	" " " " " " ( " ) Set Screw								
97635	" " " " " " (back)								
436c	" " " " " " ( " ) Set Screw								
98484	Face Plate Thread Guard Thread Retainer								2/31

12/32

7/29

12/32

No.								
889c	Needle Bar	Bushing (upper) Set Screw	...	...	...	...	...	...
97648	"	"	Connecting Link	...	...	...	...	...
97649	"	"	"	Stud with two SS512c	...	...	...	...
SS512c	"	"	"	"	Clamping Screw	...	...	...
97650	"	"	"	"	Slide Block	...	...	...
97651	"	"	"	"	Crank with SS320c and SS370c	...	...	...
SS370c	"	"	"	"	Position Screw	...	...	...
SS320c	"	"	"	"	Set Screw	...	...	...
97652	Needle Clamp	with 156f, 217d and 97653	...	...	...	...	...	...
156f	"	"	"	"	Screw	...	...	...
97653	"	"	"	"	Thread Guide	...	...	...
217d <sup>F</sup>	"	"	"	"	Screw	...	...	...
97654	Presser Bar	...	...	...	...	...	...	...
97655	"	"	"	"	Guide Bracket with two 1186c	...	...	...
1186c	"	"	"	"	Clamping Screw	...	...	...
82429	"	"	"	"	Lifter	...	...	...
SS186f	"	"	"	"	Screw	...	...	...
1518c	"	"	"	"	Nut	...	...	...
97656	"	"	"	"	Lifting and Releasing Lever Bracket	...	...	...
97657	"	"	"	"	Spring	...	...	...
8554	"	"	"	"	Foot Hinge Pin	...	...	...
97658	"	"	"	"	Plate	...	...	...
97659	"	"	"	"	Shank	...	...	...
95489	"	"	"	"	Spring	...	...	...
97661	"	"	"	"	(hinged), complete, Nos. 8554, 95489, 97658 and 97659	...	...	...
SS329f	"	"	"	"	Screw	...	...	...
1547c	"	"	"	"	Nut	...	...	...
252c	Pressure Regulating Thumb Screw	...	...	...	...	...	...	...
97662	Rotating Hook	with 97663, two 401d and three SS522c	...	...	...	...	...	...
97759	"	"	"	"	97662 with 97760	...	...	...
97764	"	"	"	"	Bobbin Case	...	...	...
97765	"	"	"	"	Nos. 337f, 662f, 50056 <sup>F</sup> and 97665 to 97667	...	...	...
97766	"	"	"	"	97668 with 97664	...	...	...
97767	"	"	"	"	Bobbin Retainer	...	...	...
97768	"	"	"	"	"	Screw	...	...
97669	"	"	"	"	Position Bracket	...	...	...
SS329c	"	"	"	"	"	Screw	...	...
97670	"	"	"	"	Retainer	...	...	...
97673	"	"	"	"	"	Bracket	...	...
50307d	"	"	"	"	"	Screw	...	...
97671	"	"	"	"	"	Hinge Stud	...	...
97794	Needle Clamp	...	...	...	...	...	...	...

97794  
8/29

5/30

obsolete  
4/32

obsolete, use 98465  
4/32

obsolete  
5/29  
4/32

obsolete  
97799-97880  
5/29

8/29

98475	Rotating Hook	Bobbin Case Tension Spring	...	...	...	...
SS549f	"	"	"	"	Adjusting Screw	...
889c	Rotating Hook	Bobbin Case Retainer Hinge Stud Set Screw	...	...	...	...
97672	"	"	"	"	Position Spring	...
792c	"	"	"	"	"	Screw
97674	"	"	"	"	Spring with 97675 and 97761	...
*97675	"	"	"	"	Pad	...
*97761	"	"	"	"	"	Rivet
201F 247F	"	"	"	"	"	Screw
97667	"	"	"	"	Tension Spring	obsolete
337f	"	"	"	"	"	Adjusting Screw
662f	"	"	"	"	"	Screw
SS522c	"	"	"	"	Screw	...
97676	"	"	"	"	Shaft	...
97677	"	"	"	"	Bushing (back)	...
97678	"	"	"	"	( " ) Oil Pad	...
436c	"	"	"	"	( " ) Set Screw	...
97679	"	"	"	"	(front)	...
97678	"	"	"	"	( " ) Oil Pad	...
SS510c	"	"	"	"	( " ) Set Screw	...
98437	"	"	"	"	Gear with SS520c and 50200c	...
97680	"	"	"	"	Case (2 pieces) with 121c and 50234d	...
50234d	"	"	"	"	Plug Screw	...
121c	"	"	"	"	"	Screw
50200c	"	"	"	"	Position Screw	...
SS520c	"	"	"	"	"	Set Screw
97663	"	"	"	"	Thread Guard	...
401d	"	"	"	"	"	Screw
97681	Slack Thread Regulator	...	...	...	...	...
97682	"	"	"	"	Bracket	...
148c	"	"	"	"	"	Set Screw
1147c	"	"	"	"	Set Screw	...
1560d	Tension Regulating Thumb Nut	...	...	...	...	...
97683	"	"	"	"	Releasing Disc	...
97684	"	"	"	"	Lever	...
646d	"	"	"	"	"	Hinge Screw
12329	"	"	"	"	"	Spring
97766	"	"	"	"	"	Pin...
SS483d	"	"	"	"	Screw Stud	...
82445	"	"	"	"	Spring	...
82446	"	"	"	"	Washer (felt)	...
82448	"	"	"	"	Wheel	obsolete
97756	Thread Guard (side of arm)	...	...	...	...	...
1143c	"	"	"	"	Set Screw	...

10/29  
8730  
4/32

12/31

97769	Thread Lubricating Cup	...	...	...	...
250519	" " " Oil Pad (felt)	...	...	...	...
160c	" " " Set Screw	...	...	...	...
97772	" " " Thread Guide	...	...	...	...
97770	" " " 97769 with 160c, 97772 and 250519	...	...	...	...
89363	Retaining Disc	...	...	...	...
1110e	" " Screw Stud	...	...	...	...
1560d	" " " " Regulating Thumb Nut	...	...	...	...
2103	" " Spring	...	...	...	...
97757	Retainer, complete, Nos. 1110e, 1560d, 2103, and two 89363	...	...	...	...
82450	" " Thread Eyelet	...	...	...	...
SS501	" " " " Screw	...	...	...	...
97687	Take-up Crank	...	...	...	...
SS484e	" " " Cap Screw	...	...	...	...
97688	" " " Cotter Pin	...	...	...	...
690c	" " " " " Screw	...	...	...	...
97689	" " Lever	...	...	...	...
97690	" " " Bushing...	...	...	...	...
SS515d	" " " " Clamping Screw	...	...	...	...
97691	" " " Hinge Pin	...	...	...	...
97692	" " " Link	...	...	...	...
97693	" " " " Hinge Pin	...	...	...	...
457c	" " " " " " End Screw	...	...	...	...
430c	" " " " " " Set Screw	...	...	...	...
97694	" " " complete, Nos. 457c, SS515d and 97689 to 97693	...	...	...	...
82525	" " Spring	...	...	...	...
97696	" " " Adjusting Sleeve	...	...	...	...
97798 97697	" " " Lever	...	...	...	...
97698	" " " Regulator	...	...	...	...
443c	" " " " " Set Screw	...	...	...	...
97699	Throat Plate...	...	...	...	...
180f	" " Screw (2)	...	...	...	...

## Parts Special to No. 132K3 Machine

This machine is the same as No. 132K2 with the following exceptions:

97779	Feed Dog (SK. 21318)	...	...	...	...
97765	Presser Foot Plate	...	...	...	...
97781	" " (hinged), complete, Nos. 8534, 95189, 97659 and 97765	...	...	...	...
8575	" " Hinge Pin	...	...	...	...
97782	" " Plate (SK. 21415)	...	...	...	...
97783	" " Shank (SK. 21416)	...	...	...	...
97780	" " (hinged), complete, Nos. 8575, 95189, 97782 and 97783 (SK. 21417)	...	...	...	...
97700	" " (plain)	...	...	...	...
97701	Rotating Hook Bobbin Case Position Bracket	...	...	...	...
97702	Throat Plate for 97625	...	...	...	...
97781	" " " 97779 (SK. 21319)	...	...	...	...

NOTE:—Feed Dog 97779, Presser Foot 97780 and Throat Plate 97781 are sent with this machine unless otherwise specified on order.



# Bobbin Winder

(Swinging Automatic, Left Hand)

For Machines when fitted with Balance Wheel No. 97791  
for Foot Power.

This is the same as Bobbin Winder No. 97751 with the following exceptions:

No.	
97792	Support Bracket
97793	<b>Bobbin Winder</b> , complete, Nos. 346c, 2269, <del>4781</del> <sup>125044</sup> 41441, 41446, 41894, 41896, 41897, 41899, 43270, 97745 to 97748, 97750, 97776, 97792, two 50073d and three 894d

# Bobbin Winder

(Swinging Automatic, Left Hand)

No.	
41894	Base with 449c
894d	" Screw
97745	Bobbin Holder
97746	" " Pin
41896	Frame
41441	" Hinge Pin
449c	" " " Set Screw
41897	" Oil Pad
41897	" Spring
43270	Friction Pulley with 43271, two 448c and ten 15405
43271	" " Ring (leather)
15405	" " " Rivet (brass)
448c	" " " Set Screw
97747	Spindle
97748	Stop Latch
41446	" " Hinge Pin
2269	" " Pin
97749	Support Bracket
346c	" " Screw
97774	Tension Bracket (SK. 21208)
50073d	" " Screw (2)
2102	" Disc
SS521c	" Screw Stud (SK. 21206)
889c	" " " Set Screw
1560d	" " " Thumb Nut
2103	" Spring
97775	" Thread Guard (SK. 21207)
889c	" " " Set Screw
97776	Tension, complete, Nos. SS521c, 1560d, 2103, 97774, 97775, two each 889c and 2102 (SK. 21209)
41899	Tripping Arm with 176d
176d	" " Clamping Screw
97750	" " Spring
97751	<b>Bobbin Winder</b> , complete, Nos. 346c, 2269, <del>4781</del> <sup>125044</sup> 41441, 41446, 41894, 41896, 41897, 41899, 43270, 97745 to 97750, 97776, two 50073d and three 894d

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